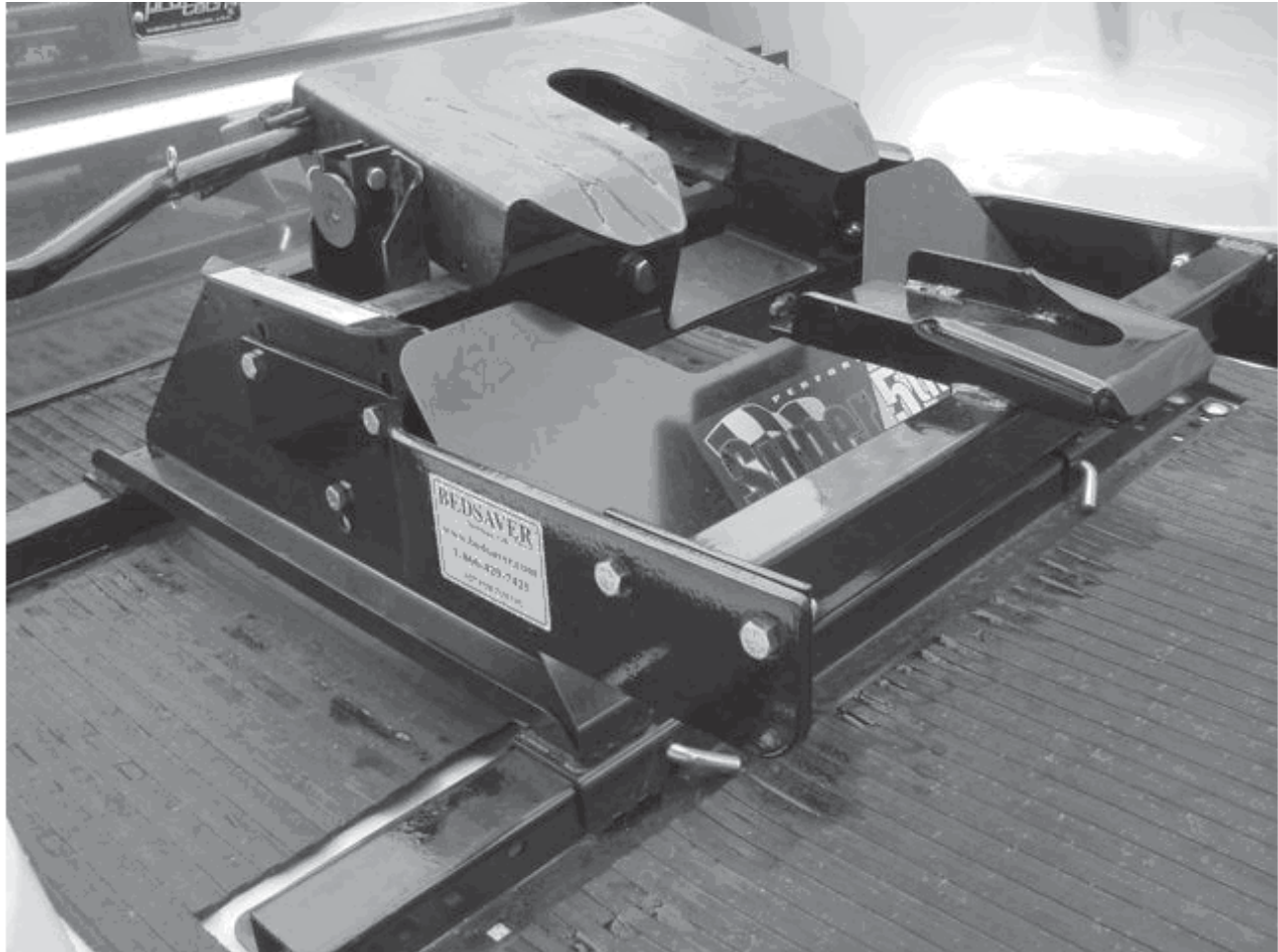




Strong As An Ox™

BedSaver™

Serial No.



Operator and Installation Manual BXR4500 Pullrite 15.5K

Unless otherwise specified, the bedsaver will
NOT work with aftermarket pin boxes. See fit list.

TO BE VALID, THE WARRANTY CARD MUST BE COMPLETED IN ITS ENTIRETY BY AN
AUTHORIZED
DISTRIBUTOR OR DEALER AND SENT TO AUTOMATIC EQUIPMENT MFG. CO., PENDER,
NEBRASKA OR REGISTERED ONLINE AT www.blueox.us.
FAILURE TO DO SO WILL VOID THE WARRANTY.

© 2005 Blue Ox Division, Automatic Equipment Mfg. Co. • One Mill Road, Industrial Park
Pender, Nebraska 68047 • Phone 402-385-3051 • Fax 402-385-3360 • www.blueox.us

Go RVing
Life's A Trip



Strong As An Ox™

Safety Information

SPECIAL DANGER MESSAGE

The act of uncoupling your fifth wheel trailer from your tow vehicle is, singularly, the most dangerous act to be performed when RVing. Many accidents have occurred where broken bones, severed limbs and even death by crushing have resulted from inadvertently dropping the fifth wheel trailer when a person has placed part of his/her body between the tow vehicle and the frame of the fifth wheel trailer. All of these accidents are completely avoidable by following a few simple rules, even without installing BedSaver™ on your hitch.

- Chock your trailer wheels.
- Extend your front jacks until you see no weight is on the hitch.
- NEVER place any part of your body between the trailer frame and tow vehicle or hitch.
- NEVER allow any helper or observer to place any body part between the trailer frame and tow vehicle or hitch.

BedSaver™ prevents damage to your tow vehicle™ when an inadvertent release happens. BedSaver™ may NOT prevent injury to someone violating the simple rules above.

For everyone's good, and for a safe and happy RVing experience, follow the above rules and NEVER COMPROMISE them.

Safety Information

- 1) Blue Ox™ strongly recommends dealer installation and/or by a certified technician.
- 2) DO NOT ATTEMPT TO INSTALL THIS PRODUCT WITHOUT FIRST READING THESE INSTRUCTIONS.
- 3) WARNING! FAILURE TO INSTALL THIS PRODUCT PROPERLY CAN RESULT IN DAMAGE TO YOUR FIFTH WHEEL TRAILER, TOW VEHICLE, FIFTH WHEEL HITCH AND/OR CAUSE BODILY INJURY.
- 4) This product is not designed or intended for use with fifth wheel trailers having a pin weight of 4000 pounds or more.
- 5) Your BedSaver™ should be inspected for damage after each incident. Note: An incident is defined as any time BedSaver™ catches your trailer.

Special Messages

“NOTE” provides enhancement information pertinent to the specific step of the procedure being undertaken.

“CAUTION” indicates a potential hazard exists that could result in damage to the tow vehicle, fifth wheel trailer or the fifth wheel hitch.

“WARNING” indicates a potential hazard exists that could result in personal injury, or death

Assumptions

It is assumed that you have the Pullrite 15.5K hitch installed properly. If not, have your hitch installed by a certified technician.

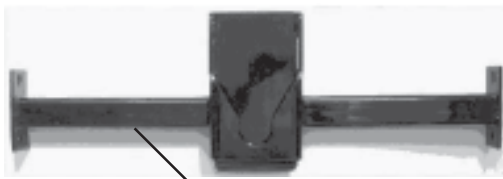


Strong As An Ox™

Parts List

Inspect the parts in your kit and check them off against the pictures and parts list below.

<u>Qty</u>	<u>Description</u>	<u>Picture #</u>
1	Cross tube Weldment	1
2	Side plate	2
8	Bolt, 1/2"-13 X 1 1/4", Zinc Plated	3
8	Lock Nut, Nylock, 1/2"-13, Zinc Plated	4



Picture 1



Picture 2



Picture 3



Picture 4

Location of Serial & Model #'s

If any of these parts are missing refer to page 6 for part numbers then, call a Blue Ox™ dealer or the factory.

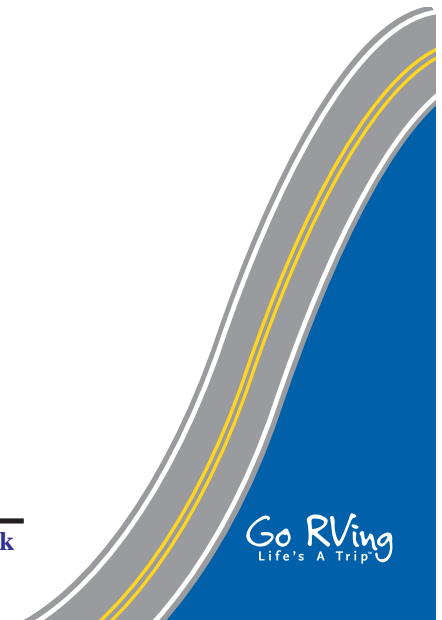
Tools Required

3/4" Socket

3/8" Drive Ratchet

3/4" Comb. Wrench

Torque Wrench





Strong As An Ox™

Installation

Requirements for placement of BedSaver™ Side Plates

The BedSaver™ Side Plates are mounted with the bottom mounting holes aligned with the Hitch Side Frame bottom mounting holes. The BedSaver™ Side Plates are mounted with the beveled corners located on the bottom and toward the rear of the tow vehicle.

Note: You will find a label on each Side Plate. The labels should be placed to the outside of the hitch.

Step 1

Referring to **Figures 1 and 2** below (displaying the right side of the hitch), remove the top two nuts and lock washers from top two hitch side frame mounting bolts, then remove the two bolts. Retain these bolts, lock washers and nuts for reuse when installing the side plates. **NOTE: Do not loosen or remove the bottom mounting bolt; leave it undisturbed and tight.**

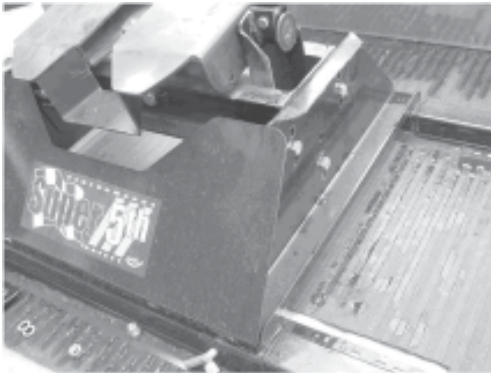


Figure 1-Hitch Mounting Bolt Locations

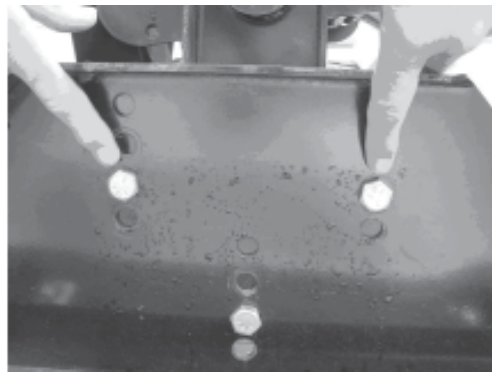


Figure 2-Mounting Bolt Removal

Step 2

Referring to **Figure 3** below, position the Right Side Plate on the two bolt holes just vacated and insert the original mounting bolts removed in Step 1 above. Install the original lock washer and nut (also removed in Step 1 above) on the bolt and finger tighten only.

Step 3

Repeat Step 2 with the Left Side Plate on the Left Side of the Hitch.



Figure 3-Right Side Plate Installation



Strong As An Ox™

Cross Tube Installation

Step 4

Refer to **Figure 4**, below for details. Using the remaining four bolts and Nylok nuts supplied with the kit, attach the Cross tube Weldment to the left and right Side Plates. Insert the bolts with the heads on the outside and finger tighten the nuts.

Step 5

Inspect the Side Plates and Cross tube for proper placement. When satisfied that it appears correct, tighten the eight nuts securing the Side Plates to the hitch frame, then tighten the four nuts and bolts attaching the Cross tube to the Side Plates. **Torque all nuts to 65 foot-pounds.**

NOTE: When tightening the Side Plates to the hitch frame sides, it may be necessary to lift the Side Plate for proper alignment and leveling.

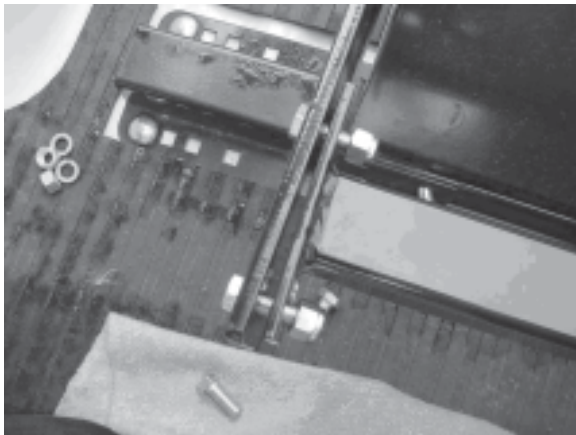


Figure 4-Cross Tube Attachment, Left Side

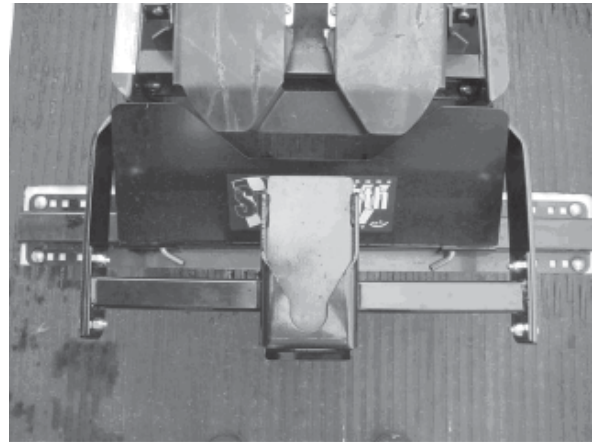


Figure 5-Complete Installation, Top



Figure 6-Complete Installation

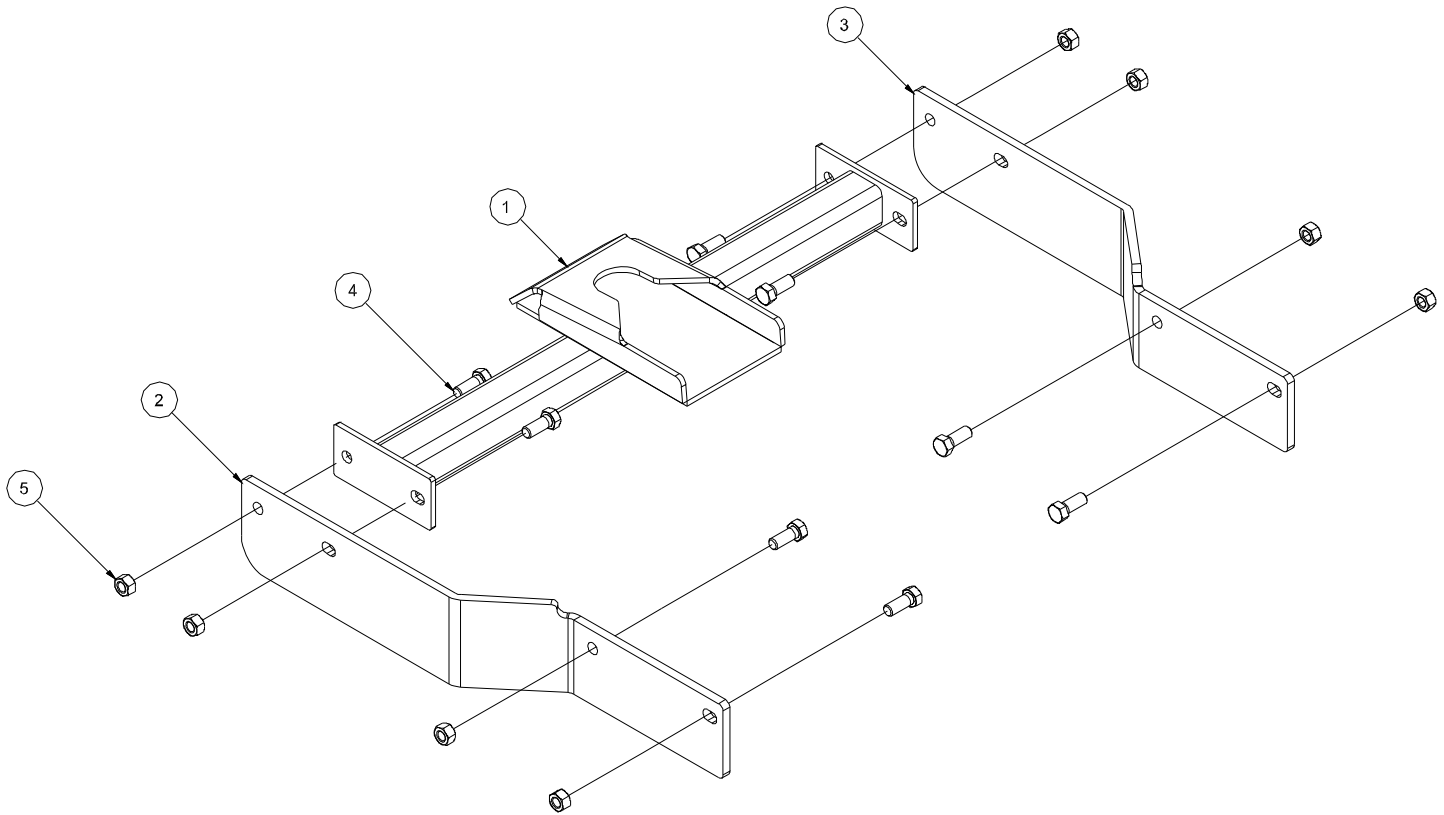
Step 6

Inspect your work and check to be certain all nuts and bolts have been properly tightened. A sample installation is shown in **Figures 5 and 6**.



Strong As An Ox™

Parts List



Parts List

Ref. No.	Qty.	Part No.	Description
1	1	61-6113	WLDM'T, BEDSAVER X-TUBE, 27 1/2
2	1	101-6769	PLATE, BEDSAVER SIDEPLATE, RIGHT, BXR4500
3	1	101-6770	PLATE, BEDSAVER SIDEPLATE, LEFT, BXR4500
4	8	201-0776	1/2-13 X 1 1/4 HEX BOLT, GRD. 8
5	8	202-0094	1/2-13 HEX NYL. INS. LOCK NUT, ZP

IMPORTANT: Use only genuine factory replacement parts on your bracket kit. Do not substitute homemade or nontypical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your bracket kit, be sure to use a replacement bolt of the same grade. Repair parts may be ordered through your nearest **Blue Ox™** dealer or distributor.